

Encore Hartco has what makers need and want when assembling...

# Upholstered Furniture

## FABRICATION AND REPAIR OF SPRING SUPPORT



### ACE CLIPPERS

8000 MULTI-HEAD  
7000 AUTOMATIC  
6000 SEMI-AUTOMATIC (not shown)  
5000 MANUAL SYSTEM

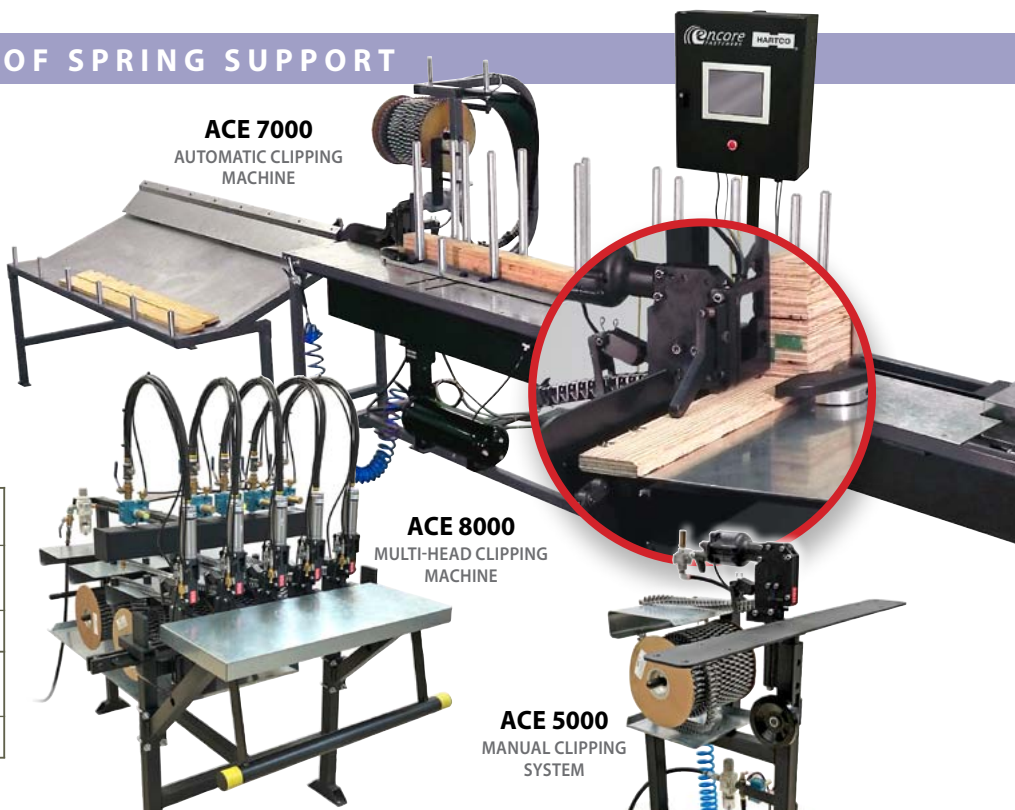


### ACE CLIPS

#### SEAT RAIL SPRING ANCHOR CLIPS

Spring anchor steel clips with polyliner, collated on a roll, for single- and multi-head application to seat rails

PRODUCT ID #	QTY/ ROLL	LBS/ PALLET	KGS/ PALLET	COUNT/ PALLET
<b>ACE-1R</b>	FOR WIRE DIAMETERS OF 8 GA OR LARGER CLIP H x W x D = 1.0" x 0.9" x 1.0" (25.4 x 22.2 x 25.4mm)			
	1,500	1800	820	96,000
<b>ACE-3R</b>	FOR WIRE DIAMETERS OF 9 GA OR SMALLER CLIP H x W x D = 1.0" x 0.9" x 1.0" (25.4 x 22.2 x 25.4mm)			
	1,500	1800	820	96,000



### TRK / AK CLIPPING MACHINES

AUTOMATIC (TRK 7200, AK 7100) & SEMI-AUTOMATIC (TRK 6200, AK 6100) MACHINES

### TRK CLIPS

#### TOP-OF-RAIL SPRING ANCHOR CLIPS

Steel clips with poly liner, collated on a coil, for single-head application



### AK CLIPS

#### SEAT RAIL SPRING ANCHOR CLIPS

Steel clips with Everwear Lining, collated on a coil, for single-head application



PRODUCT ID #	QTY/ COIL	LBS/ PALLET	KGS/ PALLET	COUNT/ PALLET
<b>HR-TRK</b>	1,250	550	250	30,000
PALLET (H x W x D) = 41.0" x 29" x 29" (104 x 73.7 x 73.7mm)				
PRODUCT ID #	QTY/ COIL	LBS/ PALLET	KGS/ PALLET	COUNT/ PALLET
<b>HR-AK-1EW</b>	1,000	550	250	30,000
CLIP (H x W x D) = 1.03" x 0.78" x 0.82" (26.2 x 19.8 x 20.8mm)				

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PROVIDING FASTENING  
SOLUTIONS TO FURNITURE  
MAKERS ACROSS THE GLOBE



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DELIVERING UNMATCHED QUALITY  
AND INNOVATION SINCE 1968

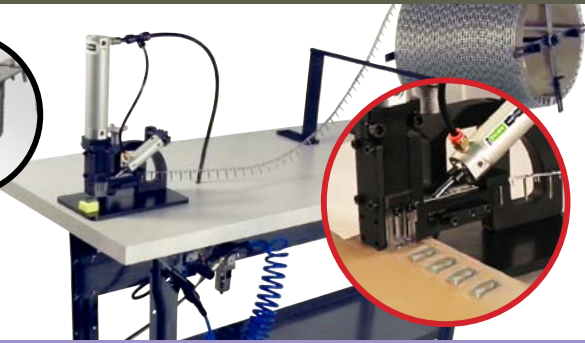


# Our innovative fasteners and supplies save Furniture Manufacturers time and money!

## LOCKNAILS®

Hard galvanized steel fasteners used with the LockNail® System

SIZE	COUNT/ ROLL	LBS/ PALLET	KGS/ PALLET	COUNT/ PALLET
<b>HR-LN-2</b>	2,500	250 lbs	114 kgs	50,000
	Nail length is 3/4" (19.0mm)			
<b>HR-LN-3</b>	2,500	250 lbs	114 kgs	50,000
	Nail length is 7/8" (22.2mm)			



## LOCKNAIL® SYSTEM

Secures full-hard galvanized steel fasteners to cardboard or composite panels



## ECLIPSE 2000 CLIP CLOSURE TOOLS

## E-CLIPS

### CLINCH CLIP FASTENERS

Used to fasten paper covered wire to sinuous springs to improve seating support



E-CLIP #	HARTCO #	CLIPS/ CTN	LBS/ CTN	KGS/ CTN	INCHES		
					HEIGHT	WIDTH	DEPTH
68H18S	CLP-22	4,700	22	10.0	0.47	0.86	0.26
74F18S	CLP-2312	5,076	22	10.0	0.49	0.73	0.26
74H18S	CLP-23	4,230	22	10.0	0.49	0.86	0.26
74H18SC	CLP-23C	4,230	23	10.5	0.49	0.86	0.26
74H18SG	CLP-23SG	4,230	22	10.0	0.49	0.86	0.26
80F23S	CLP-312	4,320	22	10.0	0.51	0.73	0.31
80H18S	CLP-25	4,230	22	10.0	0.52	0.86	0.26
80H23S	CLP-3	3,600	22	10.0	0.51	0.86	0.31
88F23S	CLP-412	3,840	23	10.5	0.57	0.73	0.31
88H23S	CLP-4	3,200	23	10.5	0.57	0.86	0.31
88H23SC	CLP-4C	3,200	24	10.9	0.57	0.86	0.31
90F18S	CLP-24N	3,948	24	10.9	0.62	0.73	0.26
90F18SG	CLP-2412G	3,948	24	10.9	0.62	0.73	0.26
90H18S	CLP-24	3,290	24	10.9	0.62	0.86	0.26
90H18SG	CLP-24G	3,290	24	10.9	0.62	0.86	0.26

## PAPER-COVERED WIRE (SILENT WIRE)

### PRE-CUT LENGTHS / CONTINUOUS ROLL

Paper Covered, Hard-Drawn, 16 or 14 gauge



10"-30" LENGTH, BY THE BOX



31"-96" LENGTH, BY THE BUNDLE



4,000 FT COIL, IN EZ-DISPENSING CARTON

## POWERFUL AND EFFICIENT STAPLING PRODUCTS



## NO-SAG/ZIG-ZAG SPRING CLIP STAPLER

Pneumatic 7/16" crown stapler with a magnetic nose. Applies ZZ-1 (No-Sag) spring anchor clips to wood furniture frames using 1-3/8" long industrial staples

Product ID #: SMA1003

## NO-SAG/ZZ SPRING ANCHOR CLIPS

Features a squeak-proof polypropylene liner bonded to Kraft paper



### ZZ-1 CLIPS

ECOS-type spring anchor clips, loose, in bulk. Applied to wood using staples

Product ID #: ZZ-1

7/16" CROWN, 1-3/8" LONG INDUSTRIAL STAPLES



### ZZ-2 CLIPS

ECOS-type spring anchor clips, loose, in bulk. Applied to wood using nails

Product ID #: ZZ-2

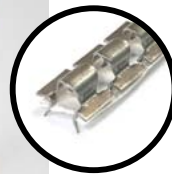
NAILS, RING SHANK, 1-1/4" LONG



## KLINCH-IT TOOLS

MANUAL FIRE Product ID #: 42050

AIR FIRE Product ID #: 42000



## KLINCH-IT CLIPS

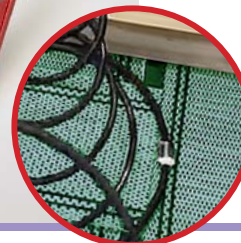
Staple-style fasteners for joining coil springs to webbing

5,000 /Carton

Product ID #: KIS-5,000

25,000 /Case

Product ID #: KIS-25,000



To learn more about these and other Encore Hartco products delivering solutions for furniture manufacturers

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